

The following SDS references the products below:

Grinding and Cutting Wheels, Resinoid (Type 1, Type 27, Type 28, Type 29), Cup Wheels (Type 11) Cones and Plugs (Type 16, Type 17 and Type 18), Mounted Points.

Manufactured By:

Pearl Abrasive Co.

Distributed by Kimball Midwest with the KM product-
identification number:

87-810, 87-811, 87-812, 87-813, 87-2286

**KIMBALL
MIDWEST**

Specializing in Materials Management

Safety Data Sheet Resin Bonded Abrasive Products

1. IDENTIFICATION

Product Identity / Trade Name: Grinding and Cutting Wheels, Resinoid (Type 1, Type 27, Type 28, Type 29), Cup Wheels (Type 11) Cones and Plugs (Type 16, Type 17 and Type 18), Mounted Points.

Product Use: Abrasive materials used for cutting and grinding metals, concrete, masonry and building materials.

Restriction on Use: Use only as directed

Manufacturer: Pearl Abrasive Co.
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Commerce, CA 90040

Phone: (800) 969-5561
Emergency Phone: (562) 927-5561
Website: www.pearlabrasive.com

Date of Preparation: March 31, 2015

2. HAZARD(S) IDENTIFICATION

As sold, this product is a manufactured article. During processing, dust generated has the following hazards:

Classification:

Physical	Health
Not Hazardous	Specific Target Organ Toxicity – Repeated Exposure Category 1 (Respiratory tract, teeth and bones) Carcinogen Category 2

Labeling Elements:



Danger

Hazard statement(s)

H351 Suspected of causing cancer by inhalation.

H372 Causes damage to respiratory tract, teeth and bones through prolonged or repeated exposure.

Precautionary statement(s)

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.



P260 Do not breathe dust.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product. P280 Wear eye protection.
P308+P313 IF exposed or concerned: Get medical attention. P405 Store locked up.
P501 Dispose of contents in accordance with local, regional and national regulations.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical name	CAS No.	Concentration
Aluminum Oxide	1344-28-1	0-95
Silicon Carbide	409-21-2	0-95
Zirconium Oxide	1314-23-4	0-80
Cured Phenolic Resin	N/A	1-30
Nitrile Compounds	N/A	1-20
Fluoride Compounds	N/A	1-20
Iron Pyrite	12068-85-8	0-20
Woven Fiberglass	N/A	0-15
Calcium Compounds	N/A	0-15
Sulfur	7704-34-9	0-15
Calcium Oxide	1305-78-8	1-10
Cryolite	15096-52-3	1-10
Cured Epoxy Resin	N/A	1-10
Titanium Dioxide	13463-67-7	0-5
Calcium Carbonate	1317-65-3	0-5
Aluminum Potassium Fluoride	14484-69-6	0-5
Iron Oxide	1309-37-1	0-5
Graphite	7782-42-5	0-5
Potassium Fluoroborate	14075-53-7	0-5

The specific identity and/or exact percentage has been withheld as a trade secret.

4. FIRST AID MEASURES

Ingestion: If grinding dust is swallowed, seek medical attention.

Inhalation: If overexposed to grinding dust, remove victim to fresh air and get medical attention.

Eye Contact: Flush eyes thoroughly with water, holding open eyelids. Get medical attention if irritation persists. Obtain immediate medical attention for foreign body in the eye.

Skin Contact: Wash dust from skin with soap and water. Launder contaminated clothing before reuse.

Most important symptoms/effects, acute and delayed: May cause mechanical eye and skin irritation. Inhalation of dust may cause nose, throat and upper respiratory tract irritation. Prolonged inhalation of high concentration of dust may cause adverse effects on the lungs. Suspected of causing cancer based on animal data. Prolonged overexposure may cause damage to the respiratory tract, bones and teeth by inhalation.

Indication of immediate medical attention and special treatment, if necessary: Immediate medical attention is not required.



5. FIRE FIGHTING MEASURES

Suitable (and unsuitable) extinguishing media: Use any media that is appropriate for the surrounding fire.

Specific hazards arising from the chemical: This product is not combustible; however, consideration must be given to the potential fire or explosion hazards from the base material being processed. Many materials create flammable or explosive dusts or turnings when machined or ground.

Special protective equipment and precautions for fire-fighters: Firefighters should wear full emergency equipment and NIOSH approved positive pressure self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment, and emergency procedures: Wear appropriate respirator and protective clothing as needed to avoid eye contact and inhalation of dust.

Environmental precautions: Avoid release into the environmental. Report releases as required by local, state and federal authorities.

Methods and materials for containment and cleaning up: Pick up, sweep up or vacuum and place in a container for disposal. Minimize generation of dust.

7. HANDLING AND STORAGE

Precautions for safe handling: Use only with adequate ventilation. Avoid breathing dust. Wash thoroughly after handling and use, especially before eating, drinking or smoking. Refer to ANSI B7.1, Safety Requirements for the Use, Care and Protection of Abrasive Wheels for additional information. Consider potential exposure to components of the base materials or coatings being ground. Refer to OSHA's substance specific standards for additional work practice requirements where applicable.

Conditions for safe storage, including any incompatibilities: Store in accordance with ANSI B7.1. Protect abrasive wheels from damage.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines:

Aluminum Oxide	5 mg/m ³ ACGIH TLV (respirable fraction) (as Al metal) 15 mg/m ³ TWA OSHA PEL (total dust) 5 mg/m ³ TWA OSHA PEL (respirable fraction)
Silicon Carbide	3 mg/m ³ TWA ACGIH TLV (respirable fraction) 10 mg/m ³ TWA ACGIH TLV (inhalable fraction) 15 mg/m ³ TWA OSHA PEL (total dust) 5 mg/m ³ TWA OSHA PEL (respirable fraction)
Zirconium Oxide (as zirconium compounds)	5 mg/m ³ TWA ACGIH TLV 10 mg/m ³ STEL ACGIH TLV 5 mg/m ³ TWA OSHA PEL
Cured Phenolic Resin	None Established
Nitrile Compounds	None Established
Fluoride Compounds	2.5 mg/m ³ TWA ACGIH TLV 2.5 mg/m ³ TWA OSHA PEL
Iron Pyrite	None Established
Woven Fiberglass	5 mg/m ³ TWA ACGIH TLV (inhalable) 1 f/cc TWA ACGIH TLV (respirable)
Calcium Compounds	None Established
Sulfur	None Established



Calcium Oxide	2 mg/m3 TWA ACGIH TLV 5 mg/m3 TWA OSHA PEL
Cryolite (as fluorides)	2.5 mg/m3 TWA ACGIH TLV 2.5 mg/m3 TWA OSHA PEL
Cured epoxy resin	None Established
Titanium Dioxide	10 mg/m3 TWA ACGIH TLV 15 mg/m3 TWA OSHA PEL (total dust)
Calcium Carbonate	15 mg/m3 TWA OSHA PEL (total dust) 5 mg/m3 TWA OSHA PEL (respirable fraction)

Aluminum Potassium Fluoride (as Al metal)	5 mg/m3 ACGIH TLV (respirable fraction) (as Al metal) 15 mg/m3 TWA OSHA PEL (total dust) 5 mg/m3 TWA OSHA PEL (respirable fraction)
Aluminum Potassium Fluoride (as fluorides)	2.5 mg/m3 TWA ACGIH TLV 2.5 mg/m3 TWA OSHA PEL
Iron Oxide	5 mg/m3 TWA ACGIH TLV (respirable fraction) 10 mg/m3 TWA OSHA PEL (fume)
Graphite	2 mg/m3 TWA ACGIH TLV (respirable fraction) 15 mppcf mg/m3 TWA OSHA PEL
Potassium Fluoroborate (as fluorides)	2.5 mg/m3 TWA ACGIH TLV 2.5 mg/m3 TWA OSHA PEL

Note: Consider also components of base materials and coatings being ground.

Appropriate engineering controls: Use local exhaust or general ventilation as required to minimize exposure to dust and maintain the concentration of contaminants below occupational exposure limits.

Individual protection measures, such as personal protective equipment:

Respiratory protection: Use NIOSH approved respirator if exposure limits are exceeded or where dust exposures are excessive. Consider the potential for exposure to components of the coatings or base material being ground in selecting proper respiratory protection. Refer to OSHA's specific standards for lead, cadmium, etc. where appropriate. Selection of respiratory protection depends on the contaminant type, form and concentration. Select and use respirators in accordance with OSHA 1910.134 and good industrial hygiene practice.

Skin protection: Cloth or leather gloves recommended.

Eye protection: Safety goggles or face shield over safety glasses with side shields.

Other: Protective clothing as needed to prevent contamination of personal clothing. Hearing protection may be required.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance (physical state, color, etc.): Black, brown or reddish colored solid wheel.

Odor: No Odor

Odor threshold: Not applicable	pH: Not applicable
Melting point/freezing point: Not applicable	Boiling Point: Not applicable
Flash point: Not applicable	Evaporation rate: Not applicable
Flammability (solid, gas): Not combustible	
Flammable limits: LEL: Not applicable	UEL: Not applicable
Vapor pressure: Not applicable	Vapor density:
Relative density: Not applicable	Solubility(ies): Not soluble
Partition coefficient: n-octanol/water: Not applicable	Auto-ignition temperature: Not applicable
Decomposition temperature: Not applicable	Viscosity: Not applicable

10. STABILITY AND REACTIVITY

Reactivity: Not reactive.

Chemical stability: Stable.

Possibility of hazardous reactions: None known.

Conditions to avoid: None known.

Incompatible materials: None known.

Hazardous decomposition products: Dust from grinding could contain ingredients listed in Section 3 and other, potentially more hazardous components of the base material being ground or coatings applied to the base material.

11. TOXICOLOGICAL INFORMATION

Routes of exposure:

Inhalation: Dust may cause respiratory irritation.

Ingestion: None expected under normal use conditions. Swallowing large pieces may cause obstruction of the gastrointestinal tract.

Skin contact: None expected under normal use conditions. Rubbing product across the skin may cause mechanical irritation or abrasions.

Eye contact: Dust may cause mechanical irritation.

Chronic effects from short- and long-term exposure: Long-term overexposure to respirable dust may cause lung damage (fibrosis) with symptoms of coughing, shortness of breath and diminished breathing capacity. Chronic effects may be aggravated by smoking. Prolonged overexposure to fluorides may cause a bone condition, fluorosis. Prolonged exposure to elevated noise levels during operations may affect hearing. A greater hazard, in most cases, is the exposure to the dust/fumes from the material or paint/coatings being ground. Most of the dust generated during grinding is from the base material being ground and the potential hazard from this exposure must be evaluated.

Carcinogenicity: Titanium Dioxide is listed by IARC as a group 2B Carcinogen (suspected human carcinogen). None of the other components is listed as a carcinogen or potential carcinogen by OSHA, NTP or IARC.

Numerical measures of toxicity:

Aluminum Oxide: LD50 Oral rat >5,000 mg/kg

Silicon Carbide: Oral rat LD50 >2000 mg/kg, Dermal rat LD50 >2000 mg/kg

Zirconium Oxide: Oral rat LD50 >5000 mg/kg

Iron Pyrite: No toxicity data available

Sulfur: Oral rat LD50 >2000 mg/kg, Inhalation rat LC50 >5.43 mg/L/4 hr, Dermal rat LD50 >200 mg/L

Calcium Oxide: Oral rat LD50 >7340 mg/kg

Cryolite: LD50 Oral rat >5,000 mg/kg

Titanium Dioxide: LD50 Oral rat >5,000 mg/kg, Inhalation rat LC50 >6.82 mg/L/4 hr

Calcium Carbonate: No toxicity data available

Aluminum Potassium fluoride: LD50 oral rat 2150 mg/kg, LC50 inhalation rat > 3.4 mg/L, LD50 dermal rabbit > 2000 mg/kg.

Iron Oxide: LD50 oral rat > 10000 mg/kg

Graphite: LD50 oral rat > 2000 mg/kg, LC50 inhalation rat > 2 mg/L

Potassium Fluoroborate: LD50 oral rat > 2000 mg/kg, LC50 inhalation rat > 5.3 mg/L

12. ECOLOGICAL INFORMATION

Ecotoxicity:

Aluminum Oxide: 96 hr LC50 Pimephales promelas 35 mg/L Silicon

Carbide: No data available

Zirconium Dioxide: 96 hr LC50 Danio rerio >100 mg/L, 48 hr EC50 daphnia magna >100 mg/L, 72 hr

Iron Pyrite: No data available

Sulfur: 96 hr LC50 Oncorhynchus mykiss > 5 µg/L (solubility limit of sulfur), 48 hr EC50 daphnia magna > 5 µg/L (solubility limit of sulfur)

Calcium oxide: 96 hr LC50 Cyprinus carpio >1070 mg/L

Cryolite: No data available

Titanium Dioxide: 48 hr EC50 daphnia magna >500 mg/L

Calcium Carbonate: No data available

Aluminum Potassium fluoride: Brachydanio rerio LC50 > 10 mg/L/96h

Iron Oxide: No data available

Graphite: Danio rerio LC50 > 100 mg/L/96hr

Potassium Fluoroborate: Leuciscus idus LC50: 760 mg/L/96hr

Persistence and degradability: Biodegradation is not applicable to inorganic compounds.**Bioaccumulative potential:** No data available**Mobility in soil:** No data available.**Other adverse effects:** No hazards to the environment are expected from this product. However, consideration must be given to potential environment effects of the base material being processed

13. DISPOSAL CONSIDERATIONS

Dispose in accordance with all applicable local, state/provincial and federal regulations. Local regulations may be more stringent than regional and national requirements. It is the responsibility of the waste generator to determine the toxicity and physical characteristics of the material to determine the proper waste identification and disposal in compliance with applicable regulations.

14. TRANSPORT INFORMATION

	UN Number	Proper shipping name	Hazard Class	Packing Group	Environmental Hazard
DOT	None	Not Regulated	None	None	
TDG	None	Not Regulated	None	None	

Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code): Not applicable – product is transported only in packaged form.**Special precautions:** None identified.

15. REGULATORY INFORMATION

SARA Section 311/312 Hazard Categories: Not Applicable**SARA Section 313:** Some products contain the following toxic chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372 (Toxic Chemical Release Reporting): None



California Proposition 65: WARNING You create dust when you cut, sand, drill or grind materials such as wood, paint, cement, masonry or metal. This dust often contains chemicals known to cause cancer, birth defects or other reproductive harm.

Canadian WHMIS Classification: Not a controlled product. This product meets the definition of a "manufactured article" under the WHMIS regulations. This product has been classified under the CPR and this SDS discloses information elements required by the CPR.

16. OTHER INFORMATION

NFPA Rating: Health = 1 HMIS Rating: Health = 1	Flammability = 0 Flammability = 0	Instability = 0 Physical Hazard = 0
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The preceding information is believed to be correct and current as of the date of preparation of this Material Safety Data Sheet. Since the use of this information and the conditions of use of this product are not within the control of Pearl Abrasive Co., it is the user's obligation to assure safe use of this product.