

SAFETY DATA SHEET

ISSUE No. 17 July 2014

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1. IDENTIFICATION OF PRODUCT

Kim-Flex Flap Discs

4800 Roberts Road, Columbus, OH 43228

Phone: 800-233-1294

Emergency Phone: 800-424-9300 (Chemtree)

Product: Kim-Flex Flap Discs

87-1410, 87-1411, 87-1412, 87-1414, 87-1415, 87-1416, 87-1503

87-376, 87-485

2. COMPOSITION / INFORMATION ON INGREDIENTS

| Chemical Identity | % By Weight | CAS No. | MEL / OES (mg/m3) |
|------------------------|-------------|----------------|---|
| Silicon Carbide | 0 - 30 | 409 - 21 - 2 | (Total inhalable dust) 10 (Total respirable dust) 4 |
| Aluminium Oxide | 0 - 30 | 1344 - 28 - 1 | (Total inhalable dust) 10 (Total respirable dust) 5 |
| Zirconium Oxide | 0 - 30 | 1314 - 23 - 4 | 5 |
| Cryolite | 0 - 10 | 15096 - 52 - 3 | 2.5 |
| Kaolin | 0 - 10 | 1332 - 58 - 7 | 10 |
| Potassium Fluoroborate | 0 - 15 | 14075-53-7 | N/A |

3. HEALTH HAZARDS DATA

1. ACUTE EXPOSURE: Dust may cause irritation and abrasion to eyes and may irritate respiratory system.
2. CHRONIC EXPOSURE: Long term over exposure to dust may cause lung damage with symptoms of shortness of breath and diminished breathing capacity. Chronic effects may be irritated by smoking. Prolonged exposure to high noise levels may adversely affect hearing.
3. A greater risk is likely from materials being worked on, paints, coatings etc. Therefore an assessment of the substances being abraded by the product is essential, prior to use.
4. CARCINOGENICITY: None of the components are known to be carcinogenic.

4. FIRST AID

INHALATION: Inhaling dust may irritate the respiratory system. If this occurs, remove person to fresh air. If irritation persists, seek medical assistance.

EYE CONTACT: Dust may irritate eyes. If this occurs, flush eyes out thoroughly with water. If irritation persists, seek medical assistance.

SKIN CONTACT: Dust may irritate skin. If this occurs, wash thoroughly with soap and water. If used incorrectly, products may abrade the skin. If this occurs, thoroughly clean wound and apply a sterile dressing.

INGESTION: If significant quantities of dust are ingested, seek medical assistance.

5. FIRE AND EXPLOSION

1. FLAMMABILITY: When exposed to extremely high temperatures products may burn.
2. EXTINGUISHING MEDIA: Any extinguishing media may be used on the products themselves. However, consideration should be given as to articles and substances in the immediate vicinity.
3. SPECIAL FIRE FIGHTING PROCEDURES: None required.
4. HAZARDOUS COMBUSTION PRODUCTS: Small quantities of Carbon Monoxide may be given off.

6. ACCIDENTAL RELEASE

No special measures required.

7. HANDLING AND STORAGE REQUIREMENTS

1. STORAGE : Store in dry areas at between 40% and 60% humidity and at temperatures between 0C and 40C
2. NOTE - Storing discs and wheels outside these parameters will not cause any health risks but may result in deterioration in performance.
3. Avoid dropping or impact.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

1. VENTILATION: Use local exhaust ventilation as required to ensure exposure to dust levels does not exceed O.E.S. If Local Exhaust Ventilation is not available a suitable respirator or dust mask should be worn.
2. GLOVES: Heavy duty cloth or leather gloves recommended.
3. EYE PROTECTION; Safety goggles or full-face shield should be worn.
4. HEARING PROTECTION; Hearing protection should be worn if high noise levels are generated.

QUICK CHANGE DISCS.

9. PHYSICAL AND CHEMICAL PROPERTIES

1. APPEARANCE: Cloth or card coated with abrasive material and made up into disc or wheel form.
2. BOILING POINT : N / A MELTING POINT : N / A SPECIFIC GRAVITY :
N / A
3. VAPOUR PRESSURE : N / A VAPOUR DENSITY : N / A EVAPORATION RATE :
N / A
4. SOLUBILITY IN WATER: Slight to insoluble.

10. STABILITY AND REACTIVITY DATA

1. STABILITY : Stable
2. REACTIVITY / INCOMPATIBILITY: No known conditions or materials to avoid (See section 7)
3. HAZARDOUS DECOMPOSITION PRODUCTS: Dust from substances listed in section 2 will be given off. Also substances from materials being worked on. SEE SECTION 3
4. HAZARDOUS POLYMERISATION; Will not occur.

11. TOXICOLOGICAL DATA

12. ECOLOGICAL DATA

1. No ecological data available for these products.

13. DISPOSAL

2. Dispose of so as to comply with applicable local regulations.

14. TRANSPORTATION DATA

3. These products are not regulated for transportation purposes.

15. ENVIRONMENTAL REGULATORY DATA

16. OTHER INFORMATION

4. No known regulatory requirements.

The preceding information is believed to be correct and current as of the date of preparation of this Safety Data Sheet. Since the use of this information and the conditions of use of these products are not within the control of Kimball Midwest, it is the user's obligation to assure safe working conditions.