

Safety Data Sheet

Date of issue: 03/13/2025

Revised On 03/13/2025

1 Identification of the substance and manufacturer

Trade name: Blue Layout Fluid Surface Coating Spray
Other means of identification
Product code: 80511
Article category
Recommended use: Paint and coatings application.
Uses advised against: Any that differs from the recommended use.
Manufacturer/Supplier: Kimball Midwest
 4800 Roberts Road
 Columbus, OH 43228
 800-233-1294
 www.kimballmidwest.com
Emergency telephone number: ChemTrec: 800-424-9300



2 Hazard(s) identification

Classification of the substance or mixture

Aerosols 1 H222-H229 Extremely flammable aerosol. Pressurized container: may burst if heated.
 Eye irritation 2A H319 Causes serious eye irritation.
 Reproductive toxicity 2 H361 Suspected of damaging fertility or the unborn child.
 Specific target organ toxicity (single exposure) 3 H336 May cause drowsiness or dizziness.
 Specific target organ toxicity (repeated exposure) 2 H373 May cause damage to organs through prolonged or repeated exposure.

Additional information:
GHS Hazard pictograms


GHS02 GHS07 GHS08

Signal word**Hazard statements**

Danger
 Extremely flammable aerosol. Pressurized container: may burst if heated.
 Causes serious eye irritation.
 Suspected of damaging fertility or the unborn child.
 May cause drowsiness or dizziness.
 May cause damage to organs through prolonged or repeated exposure.
Precautionary statements
 Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 Do not spray on an open flame or other ignition source.
 Do not pierce or burn, even after use.
 Do not breathe dust/fume/gas/mist/vapors/spray.
 Avoid breathing fume/mist/vapors/spray.
 Wash thoroughly after handling.
 Use only outdoors or in a well-ventilated area.
 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
 Wear protective gloves/protective clothing/eye protection/face protection.
 If inhaled: Remove person to fresh air and keep comfortable for breathing.
 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 IF exposed or concerned: Get medical advice/attention.
 Call a poison center/doctor if you feel unwell.
 Get medical advice/attention if you feel unwell.
 If eye irritation persists: Get medical advice/attention.
 Store in a well ventilated place. Keep container tightly closed.
 Store locked up.
 Protect from sunlight. Do not expose to temperatures exceeding 122 °F (50 °C).
 Dispose of contents/container in accordance with local/regional/national/international regulations.

3 Composition/information on ingredients

Chemical characterization: Mixtures

Chemical Description: This product is a mixture of the substances listed below with nonhazardous additions.

Dangerous components:

67-64-1	Acetone	25-50%
74-98-6	propane	10-15%
108-21-4	isopropyl acetate	10-15%
106-97-8	n-butane	5-10%
64-17-5	ethyl alcohol	5-10%
108-88-3	Toluene	1-5%
111-76-2	Glycol Ether EB	1-5%
78-93-3	methyl ethyl ketone	1-5%
67-63-0	Isopropyl Alcohol	1-5%
67-56-1	methanol	0.2-1%

4 First-aid measures

After inhalation: Supply fresh air; consult doctor in case of complaints.

(Contd. on page 2)

Safety Data Sheet

Date of issue: 03/13/2025

Revised On 03/13/2025

Trade name: TOOLMAKER'S BLUE LAYOUT INK

(Contd. of page 1)

After skin contact:	Remove contaminated clothing. Wash exposed area with soap and water.
After eye contact:	Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
After swallowing:	Rinse mouth with water. Do not induce vomiting.
Most important symptoms and effects:	Dizziness
Indication of any immediate medical attention needed:	No further relevant information available.

5 Fire-fighting measures

Extinguishing agents:	CO ₂ , extinguishing powder or water spray. Fight larger fires with water spray.
Special hazards:	Can form explosive gas-air mixtures.
Protective equipment for firefighters:	A respiratory protective device may be necessary.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures:	Use respiratory protective device against the effects of fumes/dust/aerosol.
Methods and material for containment and cleaning up:	Dispose contaminated material as waste according to section 13.

7 Handling and storage

Precautions for safe handling	Use only in well ventilated areas.
Storage requirements:	Keep away from sources of heat and direct sunlight. Do not warehouse in subfreezing conditions. Store locked up.

8 Exposure controls/personal protection**Components with limit values that require monitoring at the workplace:****67-64-1 Acetone**

PEL (USA)	Long-term value: 2400 mg/m ³ , 1000 ppm
REL (USA)	Long-term value: 590 mg/m ³ , 250 ppm
TLV (USA)	Short-term value: 1187 mg/m ³ , 500 ppm Long-term value: 594 mg/m ³ , 250 ppm A4, BEI

74-98-6 propane

PEL (USA)	Long-term value: 1800 mg/m ³ , 1000 ppm
REL (USA)	Long-term value: 1800 mg/m ³ , 1000 ppm
TLV (USA)	see Appendix F Minimal oxygen content (D, EX)

108-21-4 isopropyl acetate

PEL (USA)	Long-term value: 950 mg/m ³ , 250 ppm
TLV (USA)	Short-term value: 626 mg/m ³ , 150 ppm Long-term value: 417 mg/m ³ , 100 ppm

106-97-8 n-butane

REL (USA)	Long-term value: 1900 mg/m ³ , 800 ppm
TLV (USA)	Short-term value: 2370 mg/m ³ , 1000 ppm (EX)

64-17-5 ethyl alcohol

PEL (USA)	Long-term value: 1900 mg/m ³ , 1000 ppm
REL (USA)	Long-term value: 1900 mg/m ³ , 1000 ppm
TLV (USA)	Short-term value: 1880 mg/m ³ , 1000 ppm A3

108-88-3 Toluene

PEL (USA)	Long-term value: 200 ppm Ceiling limit value: 300; 500* ppm *10-min peak per 8-hr shift
REL (USA)	Short-term value: 560 mg/m ³ , 150 ppm Long-term value: 375 mg/m ³ , 100 ppm
TLV (USA)	Long-term value: 20 ppm BEI, OTO, A4

111-76-2 Glycol Ether EB

PEL (USA)	Long-term value: 240 mg/m ³ , 50 ppm Skin
REL (USA)	Long-term value: 24 mg/m ³ , 5 ppm Skin
TLV (USA)	Long-term value: 97 mg/m ³ , 20 ppm BEI, A3

(Contd. on page 3)

Safety Data Sheet

Date of issue: 03/13/2025

Revised On 03/13/2025

Trade name: TOOLMAKER'S BLUE LAYOUT INK

(Contd. of page 2)

78-93-3 methyl ethyl ketone

PEL (USA)	Long-term value: 590 mg/m ³ , 200 ppm
REL (USA)	Short-term value: 885 mg/m ³ , 300 ppm Long-term value: 590 mg/m ³ , 200 ppm
TLV (USA)	Short-term value: 150 ppm Long-term value: 75 ppm BEI, Skin

67-63-0 Isopropyl Alcohol

PEL (USA)	Long-term value: 980 mg/m ³ , 400 ppm
REL (USA)	Short-term value: 1225 mg/m ³ , 500 ppm Long-term value: 980 mg/m ³ , 400 ppm
TLV (USA)	Short-term value: 984 mg/m ³ , 400 ppm Long-term value: 491 mg/m ³ , 200 ppm BEI, A4

67-56-1 methanol

PEL (USA)	Long-term value: 260 mg/m ³ , 200 ppm
REL (USA)	Short-term value: 325 mg/m ³ , 250 ppm Long-term value: 260 mg/m ³ , 200 ppm Skin
TLV (USA)	Short-term value: 328 mg/m ³ , 250 ppm Long-term value: 262 mg/m ³ , 200 ppm Skin, BEI

Ingredients with biological limit values:**67-64-1 Acetone**

BEI (USA)	25 mg/L Medium: urine Time: end of shift Parameter: Acetone (nonspecific)
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108-88-3 Toluene

BEI (USA)	0.02 mg/L Medium: blood Time: prior to last shift of workweek Parameter: Toluene
	0.03 mg/L Medium: urine Time: end of shift Parameter: Toluene
	0.3 mg/g creatinine Medium: urine Time: end of shift Parameter: o-Cresol with hydrolysis (background)

111-76-2 Glycol Ether EB

BEI (USA)	200 mg/g creatinine Medium: urine Time: end of shift Parameter: Butoxyacetic acid (BAA) (with hydrolysis)
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78-93-3 methyl ethyl ketone

BEI (USA)	2 mg/L Medium: urine Time: end of shift Parameter: Methyl ethyl ketone (nonspecific)
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67-63-0 Isopropyl Alcohol

BEI (USA)	40 mg/L Medium: urine Time: end of shift at end of workweek Parameter: Acetone (background, nonspecific)
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67-56-1 methanol

BEI (USA)	15 mg/L Medium: urine Time: end of shift Parameter: Methanol (background, nonspecific)
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Hygienic protection:

Immediately remove all soiled and contaminated clothing.
Wash hands after use.
Store protective clothing separately.
Avoid contact with the eyes and skin.
Do not eat or drink while working.

Breathing equipment:

A respirator is generally not necessary when using this product outdoors or in large open areas. In cases where short and/or long term overexposure exists, a NIOSH approved respirator should be worn. If you suspect overexposure conditions exist, please consult an authority on chemical hygiene.

(Contd. on page 4)

Safety Data Sheet

Date of issue: 03/13/2025

Revised On 03/13/2025

Trade name: TOOLMAKER'S BLUE LAYOUT INK

(Contd. of page 3)

Hand protection: Nitrile gloves.
The glove material must be impermeable and resistant to the substance.

Eye protection: Tightly sealed goggles

9 Physical and chemical properties

Physical state: Aerosol
Odor: Aromatic
Odor threshold: Not determined.
Melting point/Melting range: Undetermined.
Boiling point: -44.5 °C (-48.1 °F)
Flammability: Extremely flammable.
Lower Explosion Limit: 1.7 Vol %
Upper Explosion Limit: 10.9 Vol %
Flash point: -19 °C (-2.2 °F)
Flammability (solid, gas): Extremely flammable.
Decomposition temperature: Not determined.
pH-value: Not determined.
Viscosity: Not determined.
Solubility: Not determined.
Vapor pressure: Not determined.
Relative Density: Between 0.77 and 0.85 (Water equals 1.00)
Vapor density: Not determined.
Particle characteristics: Not applicable.
Appearance: Aerosol.
Ignition temperature: Product is not self-igniting.
Danger of explosion: In use, may form flammable/explosive vapour-air mixture.
Evaporation rate: Not applicable.
Partition coefficient: n-octanol/water: Not determined.

10 Stability and reactivity

Reactivity: Stable at normal temperatures.
Conditions to avoid: Do not allow can to exceed 120 degrees Fahrenheit. Do not warehouse in subfreezing temperatures.
Chemical stability: Not fully evaluated.
Possibility of hazardous reactions: No dangerous reactions known.
Incompatible materials: No further relevant information available.
Hazardous decomposition: No dangerous decomposition products known.

11 Toxicological information

LD/LC50 values that are relevant for classification:

108-21-4 isopropyl acetate

Oral	LD50	9,800 mg/kg (rat)
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64-17-5 ethyl alcohol

Oral	LD50	7,060 mg/kg (rat)
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Inhalative	LC50/4 h	20,000 mg/l (rat)
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111-76-2 Glycol Ether EB

Oral	LD50	1,200 mg/kg (ATE)
		1,480 mg/kg (rat)

Dermal	LD50	400 mg/kg (rab)
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Inhalative	LC50/4 h	3 mg/l (ATE)
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78-93-3 methyl ethyl ketone

Oral	LD50	3,300 mg/kg (rat)
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Dermal	LD50	5,000 mg/kg (rbt)
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67-63-0 Isopropyl Alcohol

Oral	LD50	4,570 mg/kg (rat)
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Dermal	LD50	13,400 mg/kg (rab)
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Inhalative	LC50/4 h	30 mg/l (rat)
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67-56-1 methanol

Oral	LD50	5,628 mg/kg (rat)
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Dermal	LD50	15,800 mg/kg (rbt)
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Information on toxicological effects: No data available.

Skin effects: No irritant effect.

Eye effects: Irritating effect.

Sensitization: No sensitizing effects known.

12 Ecological information

Aquatic toxicity: Hazardous for water, do not empty into drains.
Persistence and degradability: The product is degradable after prolonged exposure to natural weathering processes.

(Contd. on page 5)

Trade name: TOOLMAKER'S BLUE LAYOUT INK

Other information: This product does not contain any chlorofluorocarbons (CFC's), hydrochlorofluorocarbons (HCFC's), perfluorocarbons (PFC's), heavy metals (chromium, lead, cadmium), per and polyfluoroalkyl substances (PFA's), or chlorinated solvents. (Contd. of page 4)

Bioaccumulative potential: No further relevant information available.

Mobility in soil: No further relevant information available.

Other adverse effects: No further relevant information available.

13 Disposal considerations

Dispose of in accordance with local, state, and federal regulations. Do not puncture, incinerate, or compact. Partially empty cans must be disposed of responsibly. Do not heat or cut empty containers with electric or gas torches.

Recommendation: Completely empty cans should be recycled.

Recommended cleansing agent: Water, if necessary with cleansing agents.

14 Transport information

UN-Number: UN1950

DOT: UN1950

DOT: Aerosols, flammable

ADR: 1950 AEROSOLS

Transport hazard class(es):

Class: 2.1 Gases

Special marking (IATA):

Packaging Group: --

Special precautions for user: Warning: Gases

EMS Number: F-D,S-U

UN "Model Regulation": UN 1950 AEROSOLS, 2.1

15 Regulatory information

SARA Section 355 (extremely hazardous substances):

None of the ingredients in this product are listed.

SARA Section 313 (Specific toxic chemical listings):

108-88-3	Toluene
111-76-2	Glycol Ether EB
67-63-0	Isopropyl Alcohol

Toxic Substances Control Act (TSCA):

All ingredients are found on the inventory list of substances.

Canadian Domestic Substances List (DSL):

All ingredients are listed or exempted.

Consumer Product Safety Commission (CPSC):

This product complies with 16 CFR 1303 and does not contain more than 90 ppm of lead.

California Proposition 65 chemicals known to cause cancer:

100-41-4	ethyl benzene
108-10-1	methyl isobutyl ketone

Prop 65 chemicals known to cause birth defects or reproductive harm:

108-88-3	Toluene
67-56-1	methanol
108-10-1	methyl isobutyl ketone

EPA:

67-64-1	Acetone	I
111-76-2	Glycol Ether EB	NL
78-93-3	methyl ethyl ketone	I

16 Other information

Contact: Regulatory Affairs

The data in this Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material in any process. The information set forth herein is furnished free of charge and is based on technical data that the supplier believes to be reliable. It is intended for use by persons having technical skill and at their own discretion and risk. Since conditions of use are outside of the supplier's control, the supplier makes no warranties, expressed or implied, and assumes no liability in connection with any use of this information. Nothing herein is to be taken as a license to operate under, or a recommendation to infringe upon, any patents.