

SECTION 1: Identification**1.1. Identification**

Product form : Mixture
Trade name : Ultra Bond 2 Instant Gel Formula Adhesive
Product code : 80313

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Adhesives, sealants
Recommended use : Adhesives, sealants

1.3. Supplier**Manufacturer**

Kimball Midwest
4800 Roberts Road
Columbus, OH 43228
Corporate Telephone: 800.233.1294

1.4. Emergency telephone number

Emergency number
Emergency 24 hours: (800) 424-9300 (CHEMTREC)

SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS US classification**

Flammable liquid, Category 4	H227	Combustible liquid.
Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2	H319	Causes serious eye irritation.
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation.

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning
Hazard statements (GHS US) : H227 - Combustible liquid
H315 - Causes skin irritation
H319 - Causes serious eye irritation
H335 - May cause respiratory irritation
Precautionary statements (GHS US) : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 - Avoid breathing dust, fume, gas, mist, vapors, spray.
P264 - Wash hands, forearms and face thoroughly after handling.

80313 KIMBALL ULTRA BOND 2 GEL 20GM

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear eye protection, protective clothing, protective gloves.
P302+P352 - If on skin: Wash with plenty of water.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 - Call a poison center or doctor if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P332+P313 - If skin irritation occurs: Get medical advice or attention.
P337+P313 - If eye irritation persists: Get medical advice or attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use appropriate media to extinguish.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

Extra phrases : Do not ingest.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Common Name (Synonyms)	Product identifier	Conc.
Ethyl Cyanoacrylate		CAS-No.: 7085-85-0	70 – 100
Polymethyl Methacrylate		-	10 – 30
Hydroquinone		CAS-No.: 123-31-9	< 0.1

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Call a poison center/doctor/physician if you feel unwell.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

80313 KIMBALL

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Irritation.
Symptoms/effects after eye contact	: Eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard	: Combustible liquid.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.
------------------	---

6.1.1. For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
Emergency procedures	: Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment	: Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.
Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information	: Dispose of materials or solid residues at an authorized site.

80313 KIMBALL

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.
Precautions for safe handling	: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.
Hygiene measures	: Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Keep in a cool, well-ventilated place away from heat.
Storage conditions	: Store in a well-ventilated place. Keep cool. Store locked up. Keep container tightly closed.
Packaging materials	: Store always product in container of same material as original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ethyl Cyanoacrylate (7085-85-0)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Ethyl cyanoacrylate
ACGIH OEL TWA	0.2 ppm
ACGIH OEL STEL	1 ppm
Remark (ACGIH)	TLV® Basis: Eye & URT irr; asthma. Notations: DSEN; RSEN
Regulatory reference	ACGIH 2023
Monitoring methods	
Monitoring methods	Workplace exposure - General requirements for the performance of procedures for the measurement of chemical agents. Gas detectors should be used when flammable gases/vapours may be released.

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station. Use spark-/explosionproof appliances and lighting system. Use grounded electrical/mechanical equipment.
----------------------------------	--

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Personal protective equipment (PPE) must be suited to the nature of the work and any hazard associated with the work as identified by the risk assessment conducted.

Avoid all unnecessary exposure. Wear recommended personal protective equipment. Ocular shower with suitable liquid.

Hand protection:

Wear protective gloves: Antistatic gloves

80313 KIMBALL

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Eye protection:

Wear eye protection: Chemical goggles or safety glasses

Skin and body protection:

Wear protective clothing: Antistatic clothing, Flame retardant protective clothing

Respiratory protection:

Wear approved mask

Personal protective equipment symbol(s):



Other information:

PPE compliant with the recommended standards should be selected.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Colorless
Odor	: Irritating
Odor threshold	: No data available
pH	: No data available
Melting point	: -22 °C
Freezing point	: No data available
Boiling point	: > 200 °C
Flash point	: 80 – 93.4 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: 0.2 mm Hg
Relative vapor density at 20°C	: ≈ 3
Relative density	: 1.07 g/mL at 25°C
Density	: 1.1 g/cm ³
Solubility	: Polymerizes in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: 485 °C
Decomposition temperature	: No data available
Viscosity, kinematic	: 22.727 – 45.455 mm ² /
Viscosity, dynamic	: 80 to 120 Centipoise at 22°C (72°F)
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

VOC content : < 2 %

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

80313 KIMBALL

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

Strong alkalis. Oxidation agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

E40 adhesive

LD50 oral rat	> 5000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg

Ethyl Cyanoacrylate (7085-85-0)

LC50 Inhalation - Rat	< 21.1 mg/l
-----------------------	-------------

Hydroquinone (123-31-9)

ATE US (oral)	500 mg/kg body weight
---------------	-----------------------

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye irritation.
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Hydroquinone (123-31-9)

IARC group	3 - Not classifiable
------------	----------------------

Reproductive toxicity : Not classified
STOT-single exposure : May cause respiratory irritation.

Ethyl Cyanoacrylate (7085-85-0)

STOT-single exposure	May cause respiratory irritation.
----------------------	-----------------------------------

STOT-repeated exposure : Not classified
Aspiration hazard : Not classified
Viscosity, kinematic : 22.727 – 45.455 mm²/s
Symptoms/effects after inhalation : May cause respiratory irritation.
Symptoms/effects after skin contact : Irritation.
Symptoms/effects after eye contact : Eye irritation.
Symptoms/effects after ingestion : None under normal conditions.

80313 KIMBALL

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

12.2. Persistence and degradability

E40 adhesive

Persistence and degradability	Rapidly degradable
-------------------------------	--------------------

Ethyl Cyanoacrylate (7085-85-0)

Persistence and degradability	Rapidly degradable
-------------------------------	--------------------

Polymethyl Methacrylate

Persistence and degradability	Rapidly degradable
-------------------------------	--------------------

Hydroquinone (123-31-9)

Persistence and degradability	Rapidly degradable
-------------------------------	--------------------

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

DOT	IMDG	IATA
14.1. UN number		
Not regulated	Not regulated	Not restricted - Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped as unrestricted.
14.2. Proper Shipping Name		
Not regulated	Not regulated	Not applicable

80313 KIMBALL

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

DOT	IMDG	IATA
Transport document description		
Not regulated	Not regulated	UN Not restricted - Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped as unrestricted.
14.3. Transport hazard class(es)		
Not regulated	Not regulated	Not applicable
14.4. Packing group		
Not regulated	Not regulated	Not applicable
14.5. Environmental hazards		
Not regulated	Not regulated	Dangerous for the environment: No
No supplementary information available		

14.6. Special precautions for user

DOT

Not regulated

IMDG

Not regulated

IATA

Transport regulations (IATA) : Not restricted

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Hydroquinone (123-31-9)

Subject to reporting requirements of United States SARA Section 313
Listed on EPA Hazardous Air Pollutant (HAPS)

CERCLA RQ	100 lb
RQ (Reportable quantity, section 304 of EPA's List of Lists)	100 lb
SARA Section 302 Threshold Planning Quantity (TPQ)	10000 lb 500lb if the substance is solid in powder form with particle size less than 100 microns, or is in solution or molten form

15.2. International regulations

CANADA

Ethyl Cyanoacrylate (7085-85-0)

Listed on the Canadian DSL (Domestic Substances List)

80313 KIMBALL

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Polymethyl Methacrylate

Listed on the Canadian DSL (Domestic Substances List)

Hydroquinone (123-31-9)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Ethyl Cyanoacrylate (7085-85-0)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Polymethyl Methacrylate

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Hydroquinone (123-31-9)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of hazard classes and H-statements

H227	Combustible liquid
H315	Causes skin irritation
H319	Causes serious eye irritation
H335	May cause respiratory irritation

Safety Data Sheet (SDS), USA

The data in this Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material in any process. The information set forth herein is furnished free of charge and is based on technical data that the supplier believes to be reliable. It is intended for use by persons having technical skill and at their own discretion and risk. Since conditions of use are outside of the supplier's control, the supplier makes no warranties, expressed or implied, and assumes no liability in connection with any use of this information. Nothing herein is to be taken as a license to operate under, or a recommendation to infringe upon, any patents.