

SAFETY DATA SHEET

1. Identification

Product number 80-801
Product identifier **Ultra Cut** Cutting Tool Coolant
Revision date 06-22-2016
Company information KIMBALL MIDWEST
4800 ROBERTS RD
COLUMBUS, OH 43228 United States
Company phone General Assistance 800-233-1294
Emergency telephone US 1-800-424-9300
Version # 02
Supersedes date 06-22-2016
Recommended use Coating
Recommended restrictions None known.

2. Hazard(s) identification

Physical hazards Gases under pressure Compressed gas
Health hazards Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A
Germ cell mutagenicity Category 2
Carcinogenicity Category 1
Specific target organ toxicity, single exposure Category 3 narcotic effects
OSHA defined hazards Not classified.

Label elements



Signal word Danger
Hazard statement Contains gas under pressure; may explode if heated. Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness. Suspected of causing genetic defects. May cause cancer.
Precautionary statement
Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.
Response If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. Call a poison center/doctor if you feel unwell. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up. Protect from sunlight. Store in a well-ventilated place.
Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.
Environmental hazards Hazardous to the aquatic environment, acute hazard Category 2
Hazardous to the aquatic environment, long-term hazard Category 2

Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Perchloroethylene		127-18-4	40 - 60
Trichloroethylene		79-01-6	40 - 60
Carbon Dioxide		124-38-9	2.5 - 10
Other components below reportable levels			0.01 - 0.1

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion	Not likely, due to the form of the product. In the unlikely event of swallowing contact a physician or poison control center. Rinse mouth.
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire: Stop leak if safe to do so. Do not move cargo or vehicle if cargo has been exposed to heat. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Contents under pressure. Pressurized container may explode when exposed to heat or flame.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Refer to attached safety data sheets and/or instructions for use. Stop leak if you can do so without risk. Move the cylinder to a safe and open area if the leak is irreparable. Isolate area until gas has dispersed. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Prevent product from entering drains. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Ground and bond containers when transferring material. Close valve after each use and when empty. Protect cylinders from physical damage; do not drag, roll, slide, or drop. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Suck back of water into the container must be prevented. Do not allow backfeed into the container. Purge air from system before introducing gas. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt. Do not re-use empty containers. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Should be handled in closed systems, if possible. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Level 1 Aerosol.

Store locked up. Contents under pressure. Do not expose to heat or store at temperatures above 120°F/49°C as can may burst. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. Store in a well-ventilated place. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Stored containers should be periodically checked for general condition and leakage. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Carbon Dioxide (CAS 124-38-9)	PEL	9000 mg/m3
		5000 ppm

US. OSHA Table Z-2 (29 CFR 1910.1000)

Components	Type	Value
Perchloroethylene (CAS 127-18-4)	Ceiling	200 ppm
	TWA	100 ppm
Trichloroethylene (CAS 79-01-6)	Ceiling	200 ppm
	TWA	100 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Carbon Dioxide (CAS 124-38-9)	STEL	30000 ppm
	TWA	5000 ppm
Perchloroethylene (CAS 127-18-4)	STEL	100 ppm
	TWA	25 ppm
Trichloroethylene (CAS 79-01-6)	STEL	25 ppm
	TWA	10 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Carbon Dioxide (CAS 124-38-9)	STEL	54000 mg/m3
	TWA	30000 ppm
		9000 mg/m3
Trichloroethylene (CAS 79-01-6)	TWA	5000 ppm
		25 ppm

Biological limit values**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Perchloroethylene (CAS 127-18-4)	0.5 mg/l	Tetrachloroethylene	Blood	*
	3 ppm	Tetrachloroethylene	End-exhaled air	*
Trichloroethylene (CAS 79-01-6)	15 mg/l	Trichloroacetic acid	Urine	*
	0.5 mg/l	Trichloroethanol, without hydrolysis	Blood	*

* - For sampling details, please see the source document.

Exposure guidelines**US - Minnesota Haz Subs: Skin designation applies**

Perchloroethylene (CAS 127-18-4)

Skin designation applies.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance****Physical state**

Gas.

Form

Aerosol. Compressed gas.

Color

Not available.

Odor

Not available.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

Not available.

Flash point

Not available.

Evaporation rate

Not available.

Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	8 % estimated
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	84.59 psig @70F estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Percent volatile	96.92 % estimated
Specific gravity	1.542 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Hydrogen chloride.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Narcotic effects.

Components	Species	Test Results
Perchloroethylene (CAS 127-18-4)		
Acute		
Inhalation		
LC50	Dog; Mouse; Rabbit; Rat	3000 ppm
Oral		
LD50	Cat; Dog; Mouse; Rabbit; Rat	> 1500 mg/kg

Components	Species	Test Results
Trichloroethylene (CAS 79-01-6)	Rat	3005 mg/kg
Acute		
Dermal		
LD50	Rat	19031 mg/kg
Inhalation		
LC50	Dog; Mouse; Rabbit; Rat	8450 ppm, 4 Hours
	Rat	12500 ppm, 4 Hours
		1044 mg/l/4h
Oral		
LD50	Dog; Mouse; Rat	2900 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity Suspected of causing genetic defects.

Carcinogenicity May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Perchloroethylene (CAS 127-18-4)

2A Probably carcinogenic to humans.

Trichloroethylene (CAS 79-01-6)

If <1L: Consumer Commodity Carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Perchloroethylene (CAS 127-18-4)

Reasonably Anticipated to be a Human Carcinogen.

Trichloroethylene (CAS 79-01-6)

Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure May cause drowsiness and dizziness.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Components	Species	Test Results
Perchloroethylene (CAS 127-18-4)		
Aquatic		
Crustacea	EC50	Daphnia
		7.55 mg/L, 48 Hours
		Water flea (Daphnia magna)
		6.1 - 9 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)
		4.82 mg/l, 96 hours
Trichloroethylene (CAS 79-01-6)		
Aquatic		
Crustacea	EC50	Daphnia
		2.2 mg/L, 48 Hours
Fish	LC50	Fish
		40.8933, 96 Hours

Components	Species	Test Results
	Flagfish (<i>Jordanella floridae</i>)	3.1 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Perchloroethylene	3.4
Trichloroethylene	2.61

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

14. Transport information

DOT

Not regulated as dangerous goods.

This product meets the exception requirements of section 173.306 as a limited quantity and may be shipped as a limited quantity. Until 12/31/2020, the "Consumer Commodity - ORM-D" marking may still be used in place of the new limited quantity diamond mark for packages of UN 1950 Aerosols. Limited quantities require the limited quantity diamond mark on cartons after 12/31/20 and may be used now in place of the "Consumer Commodity ORM-D" marking and both may be displayed concurrently.

IATA

UN number	UN1950
UN proper shipping name	Aerosols, non-flammable
Transport hazard class(es)	
Class	2.2
Subsidiary risk	-
Label(s)	2.2
Packing group	Not applicable.
Environmental hazards	Yes
ERG Code	2L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	

Passenger and cargo aircraft Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

Packaging Exceptions LTD QTY

IMDG

UN number	UN1950
UN proper shipping name	AEROSOLS
Transport hazard class(es)	
Class	2.2
Subsidiary risk	-
Label(s)	2.2
Packing group	Not applicable.

Environmental hazards

Marine pollutant

Yes

EmS

Not available.

Special precautions for user

Read safety instructions, SDS and emergency procedures before handling.

Packaging Exceptions

LTD QTY

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable.

IATA; IMDG



Marine pollutant



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Perchloroethylene (CAS 127-18-4)

Listed.

Trichloroethylene (CAS 79-01-6)

Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - Yes
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Perchloroethylene	127-18-4	40 - 60
Trichloroethylene	79-01-6	40 - 60

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Perchloroethylene (CAS 127-18-4)

Trichloroethylene (CAS 79-01-6)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Perchloroethylene (CAS 127-18-4)

Trichloroethylene (CAS 79-01-6)

US. Massachusetts RTK - Substance List

Carbon Dioxide (CAS 124-38-9)

Perchloroethylene (CAS 127-18-4)

Trichloroethylene (CAS 79-01-6)

US. New Jersey Worker and Community Right-to-Know Act

Carbon Dioxide (CAS 124-38-9)

Perchloroethylene (CAS 127-18-4)

Trichloroethylene (CAS 79-01-6)

US. Pennsylvania Worker and Community Right-to-Know Law

Carbon Dioxide (CAS 124-38-9)

Perchloroethylene (CAS 127-18-4)

Trichloroethylene (CAS 79-01-6)

US. Rhode Island RTK

Perchloroethylene (CAS 127-18-4)

Trichloroethylene (CAS 79-01-6)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Perchloroethylene (CAS 127-18-4)

Listed: April 1, 1988

Trichloroethylene (CAS 79-01-6)

Listed: April 1, 1988

US - California Proposition 65 - CRT: Listed date/Developmental toxin

Trichloroethylene (CAS 79-01-6)

Listed: Jan 31, 2014

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

Trichloroethylene (CAS 79-01-6)

Listed: Jan 31, 2014

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 06-22-2016

Revision date 06-22-2016

Version # 02

Disclaimer We cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.